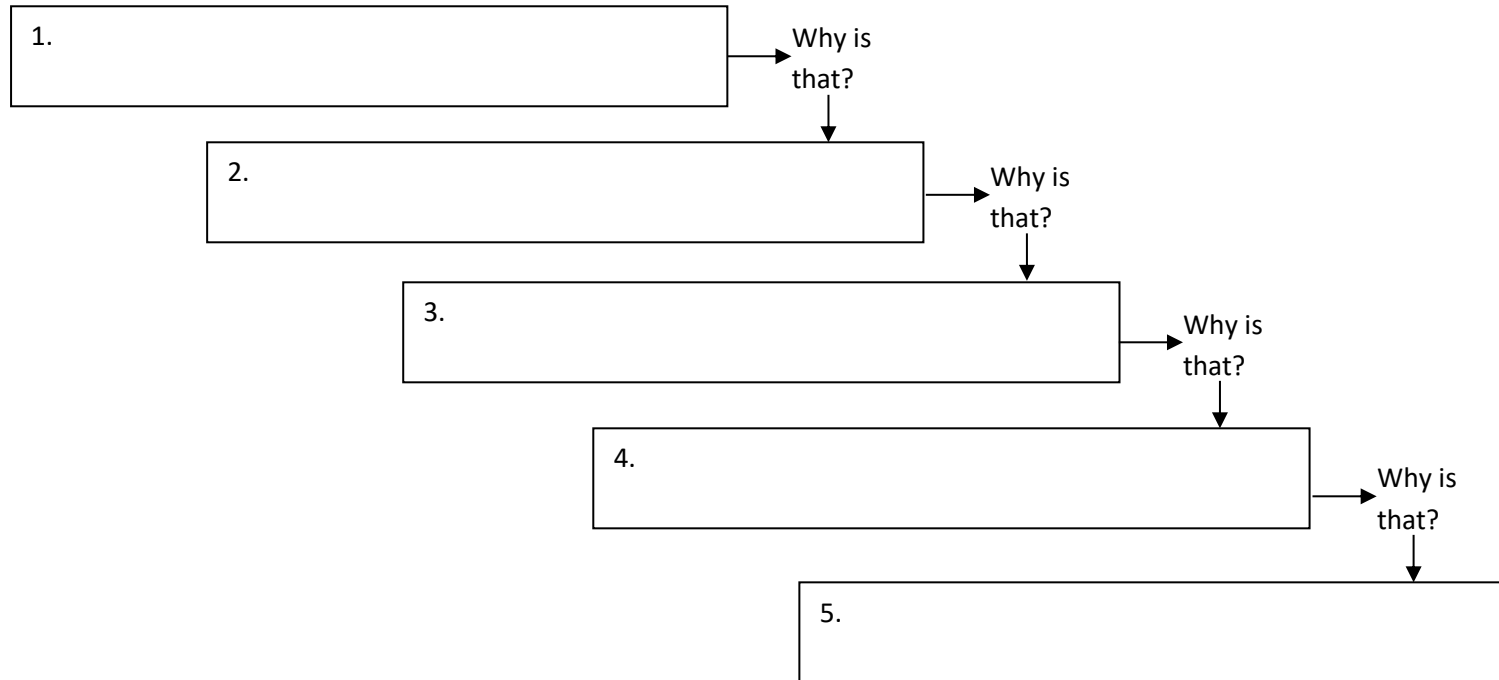


## 5 why's exercise

Define the Problem:

Why is it happening?



**Action:**